



# IRON MAN

## 6" Half-Round Seamless Rollformer



IronMan Next Generation Smart Machine  
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

### Reverse Curl Front Hem Bar

- Unique reverse bead profile (standard single side painted coil)
- 12 forming stations; .002 hard chrome rollers

### Polyurethane Drive Train

- 5 station polyurethane drive train
- Eliminates slippage from cold weather and condensation
- Rollform a broad range of materials (aluminum, copper, steel)

### Hardcoat Anodized Radius Forming Rollers

- Free-floating rollers produce less pressure and more product uniformity
- Aluminum forming roller (reduces machine weight)

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System

- Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical** ■ **1-YEAR Parts & Labor/Electrical**

[www.GutterSupply.com](http://www.GutterSupply.com)

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## 6" Half-Round Seamless Rollformer

### SPECIFICATIONS

<p><b>Power</b> 1 ½ HP, 110 volt, single phase, 18 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b> Length – 169" (429.26 cm) Height – 50" (127.0 cm) Width – 24" (61.0 cm)</p>					
<p><b>Weight</b> Approximately 1,510 lbs. (589.7 kg)</p>	<p><b>Drive</b> Powered polyurethane drive rollers via chains and sprockets</p>					
<p><b>Shear</b> Front pull guillotine</p>	<p><b>Speed</b> Approximately 35 feet per minute</p>					
<p><b>Controls</b> Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>▪ Smart Machine (automated length control)</li> <li>▪ Traditional curl</li> <li>▪ 5" Profile Available</li> <li>▪ Reverse and traditional curl option</li> <li>▪ Machine mount cradles</li> <li>▪ Additional runout support stands</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ 12 volt, DC power</li> <li>▪ Trailer riser pad</li> </ul>					
<p><b>Recommended Materials</b> Maximum width 11.875" (30.16 cm)</p> <table border="0"> <tr> <td><b>Material</b></td> <td><b>Maximum Gauge</b></td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz. 3/4 hard</td> </tr> </table>		<b>Material</b>	<b>Maximum Gauge</b>	Aluminum	.032	Copper
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